

# Automotive Torque Specifications

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## Subaru Coupes, Sedans and Wagons 1985-96

### Engines

<b>2.7L (2672cc) SOHC 6Cyl</b>		
<b>Component</b>	<b>Torque</b>	
Buffer Rod Mounting Bolts	14-25 ft. lbs.	
Camshaft Case Bolts	13-15 ft. lbs.	
Camshaft Sprocket Bolts	8 ft. lbs.	
Camshaft Support Bolts	5 ft. lbs.	
Crankshaft Damper Bolt	66-79 ft. lbs.	
Cylinder Head Bolts	<a href="#">NOTE</a>	
EGR Pipe Bolts	25 ft. lbs.	
Exhaust Pipe-to-Engine Nuts	19-22 ft. lbs.	
Flywheel-to-Crankshaft Bolts	51-55 ft. lbs.	
Intake Manifold Bolts	13-16 ft. lbs.	
Main Bearing Bolts	6mm Bolts	3-4 ft. lbs.
	8mm Bolts	17-20 ft. lbs.
	10mm Bolts	29-35 ft. lbs.
Oil Pan Bolts	4 ft. lbs.	
Oil Pan Drain Plug	18 ft. lbs.	
Oil Pressure Switch, Sending Unit or Plug	16-20 ft. lbs.	
Oil Pump Mounting Bolts	5 ft. lbs.	
Oil Pump Pulley Nut	13-15 ft. lbs.	
Oil Pump By-pass Spring Plug	23-27 ft. lbs.	
Piston Pin Access Plug	46-56 ft. lbs.	
Rod Bearing Bolts	29-31 ft. lbs.	
Spark Plugs	13-17 ft. lbs.	
Thermostat Housing-to-Engine Bolts	7 ft. lbs.	
Timing Belt Cover Bolts	48 inch lbs.	
Timing Belt Idler Mounting Bolt	32 ft. lbs.	
Timing Belt Tensioner Mounting Bolts	18 ft. lbs.	
Valve Cover Bolts	3-4 ft. lbs.	
Water Pump Mounting Bolts	7-8 ft. lbs.	
Water Pump Pulley Nuts	7-8 ft. lbs.	

- NOTE** Step 1: Tighten all bolts in sequence to 29 ft. lbs.  
Step 2: Tighten all bolts in sequence to 47 ft. lbs.  
Step 3: Loosen all bolts in reverse order of sequence by 90°  
Step 4: Tighten all bolts in sequence to a final torque of 44-50 ft. lbs.

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If you have any questions, comments or suggestions, send an e-mail to: [autospec@hotmail.com](mailto:autospec@hotmail.com)

